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Sommario/riassunto	<p>SIMS Symposium aims at providing a common platform for academics, researchers and practitioners to interact and discuss the trends and advances in a broad extend of SIMS Small scale Intelligent Manufacturing System (SIMS) is an emerging concept and it is of paramount importance for improving and enhancing the competitiveness and sustainability of manufacturers, especially small and medium sized ones, in order to survive in today s rapid changing market SIMS aims at incorporating state of the art technologies with leading edge management methods for achieving continuous improvement on flexibility, reliability, productivity and sustainability of manufacturing system in order to provide customers with high customized products at reasonable price and rapid delivery SIMS provides a leading international forum for academic and industrial experts to disseminate information on the most recent theories, practices and research results in the field.</p>