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Altri autori (Persone)	Vila PastorCarlos SillerHéctor R
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Nota di contenuto	Part I : Fundamentals of Process Planning. Introduction to process planning ; Product data and manufacturability ; Selection of manufacturing processes ; Process-planning documentation -- Part II : Process Planning in Casting. Fundamentals of casting ; Process planning in sand casting -- Part III : Process Planning in Machining. Definition and selection of workholding systems ; Geometry analysis and machining operations sequence ; Machine tool/cutting tool selection ; Process parameter selection ; Geometric validation: tolerance charting ; CNC programming -- Part IV : Process Planning in Inspection and Costing. Inspection process planning ; Product cost estimation.
Sommario/riassunto	"Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture. Beginning with the fundamentals, the book bridges the gap between

technical documents and product specifications, and how the information they contain can be effectively applied on the shop floor. The book focuses around four key areas: selection of manufacturing processes, process planning in sand casting, process planning in machining, and process planning in inspection. Each chapter highlights best practices for activities such as casting, mold design, machining sequence identification, geometrical validation, CNC programming, the preparation of inspection reports, and more. Special attention is paid to manufacturing cost estimation and pricing, ensuring that the production process is not only feasible but also cost-effective. To enhance the learning experience, the book comes complete with an active learning project brief and tutorial sessions covering casting simulation, pattern design, and CNC simulation using freely available software. Providing a hands-on approach to mastering the principles of manufacturing process planning, Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component, as well as production planning supervisors and managers looking to hone their knowledge base." -- Publisher's description.
