

1. Record Nr.	UNINA9911015626303321
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Titolo	Hybrid Intelligent Systems : 23rd International Conference on Hybrid Intelligent Systems (HIS 2023), December 11-13, 2023, Volume 5: Real World Applications // edited by Ana Maria Madureira, Ajith Abraham, Anu Bajaj, Cengiz Kahraman
Pubbl/distr/stampa	Cham : , : Springer Nature Switzerland : , : Imprint : Springer, , 2025
ISBN	3-031-78931-8
Edizione	[1st ed. 2025.]
Descrizione fisica	1 online resource (659 pages)
Collana	Lecture Notes in Networks and Systems, , 2367-3389 ; ; 1227
Altri autori (Persone)	AbrahamAjith <1968-> BajajAnu KahramanCengiz
Disciplina	006.3
Soggetti	Computational intelligence Artificial intelligence Computational Intelligence Artificial Intelligence
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Sommario/riassunto	This book presents 48 selected papers focused on Real World Applications from the 23rd International Conference on Hybrid Intelligent Systems, which was held in five different cities namely Olten, Switzerland; Porto, Portugal; Kaunas, Lithuania; Greater Noida, India; Kochi, India and in online mode. The 23rd International Conference on Hybrid Intelligent Systems (HIS 2023) was focusing on synergistic combinations of multiple approaches to develop the next generation of intelligent systems. HIS 2023 had contributions by authors from 44 countries. This book offers a valuable reference guide for all specialists, scientists, academicians, researchers, students, and practitioners in the field of artificial intelligence and real-world applications.