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Autore	Enamulahaqa
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## Sommario/riassunto

This book explores the ethical, social, and practical implications of artificial intelligence (AI) and its transformative impact on various sectors such as healthcare, education, finance, and manufacturing. It addresses critical issues such as privacy, bias, inclusivity, and transparency in AI systems, advocating for responsible innovation and human collaboration. Through real-world case studies, the book highlights the potential of AI to bridge digital divides, enhance human autonomy, and improve societal well-being. The author aims to provide insights into the future of AI, emphasizing the need for ethical guidelines and regulatory frameworks to ensure AI serves human needs responsibly. This work is intended for professionals, educators, and policymakers interested in the ethical development and implementation of AI technologies.

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