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		6.2 Injection Melt Temperature6.3 Injection Rate and Pressure; 6.4 Holding Pressure and Time; 6.5 Mold Temperature; 6.6 Demolding Temperature; 6.7 Molded-In Stresses; 6.8 Other Molding Processes;

| Sommario/riassunto | The handbook explains in plain terms why moldings shrink and warp, shows how additives and reinforcements change the picture, sets out the effect of molding process conditions, and tells why you never can have a single """"correct"""" shrinkage value. But that's not all. The handbook shows how to alleviate the problem by careful design of the molded part and the mold and by proper material selection. It also examines computer-aided methods of forecasting shrinkage and warpage. And most important of all, the handbook gives you the data you need to work with. This is the most complete c |