

1. Record Nr.	UNINA9911004748403321
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Titolo	Handbook of molded part shrinkage and warpage // Jerry M. Fischer
Pubbl/distr/stampa	Waltham, Mass., : William Andrew, 2013
ISBN	1-4557-3057-2 1-283-85408-2
Edizione	[2nd ed.]
Descrizione fisica	1 online resource (289 p.)
Collana	PDL handbook series
Disciplina	668.4/12 668.412
Soggetti	Plastics - Molding
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Note generali	Description based upon print version of record.
Nota di bibliografia	Includes bibliographical references and index.
Nota di contenuto	Front Cover; Handbook of Molded Part Shrinkage and Warpage; Copyright; Contents; Preface; Acknowledgments; 1 - Introduction to Injection Molding; 1.1 Introduction to Plastics; 1.2 Interactivity Basics; 1.3 Thermal Principles Governing Injection Molding; References; 2 - Shrinkage and Warpage; 2.1 In-Mold Shrinkage; 2.2 Warpage; 2.3 Postmold Shrinkage; References; 3 - Causes of Molded-Part Variation: Part Design; 3.1 Wall Thickness; 3.2 Ribs; 3.3 Bosses; 3.4 Example of Proper Part Design; 3.5 Other Design Considerations; References; 4 - Causes of Molded-Part Variation: Material 4.1 Amorphous and Semicrystalline Resins 4.2 Effects of Fillers, Reinforcements, Pigments, Time, and Stress; 4.3 Shrinkage Predictions: Using PVT Relationships; References; 5 - Causes of Molded-Part Variation: Mold Design; 5.1 Cavity Dimensions and Design Factors; 5.2 Gate Types; 5.3 Gate Location; 5.4 Gate Size; 5.5 Gate Design Systems; 5.6 Runner Design; 5.7 Mold Cooling Design; 5.8 Mold Construction Materials; 5.9 Prototype Molding with Stereolithography or Similar Type Molds; 5.10 Pitfalls to Avoid; References; 6 - Causes of Molded Part Variation: Processing; 6.1 Molding Conditions 6.2 Injection Melt Temperature 6.3 Injection Rate and Pressure; 6.4 Holding Pressure and Time; 6.5 Mold Temperature; 6.6 Demolding Temperature; 6.7 Molded-In Stresses; 6.8 Other Molding Processes; References; 7 - Factors Affecting Postmold Shrinkage and Warpage; 7.1 Effects of Temperature on Dimensions; 7.2 Effects of Moisture on

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10.23 Leaking Hot Runner Mold

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Sommario/riassunto

How easy life would be if only moldings were the same size and shape as the mold. But they never are, as molders, toolmakers, designers and end users know only too well. Shrinkage means that the size is always different; warpage often changes the shape too. The effects are worse for some plastics than others. Why is that? What can you do about it? The Handbook of Molded Part Shrinkage and Warpage is the first and only book to deal specifically with this fundamental problem. Jerry Fischer's Handbook explains in plain terms why moldings shrink and warp, shows how additives and reinforcements

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