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Autore	Grzesik Wit
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Nota di contenuto	Front Cover; Advanced Machining Processes of Metallic Materials; Copyright Page; Table of Contents; Preface; Nomenclature; Chapter 1. Introduction; References; Chapter 2. Metal Cutting Operations and Terminology; 2.1 Classification of Machining Processes; 2.2 Kinematics of Cutting Process and Cutting Parameters; 2.3 Geometry of Cutting Tools; References; Chapter 3. Trends in Metal Cutting Theory and Practice; 3.1 Evolution of Manufacturing Methods and Systems; 3.2 Driven Factors in Modern Machining Technology; 3.3 The Future of Manufacturing; References; Chapter 4. Cutting Tool Materials 4.1 Classification and Properties of Cutting Tool Materials 4.2 High Speed Steels and Cast-Cobalt Alloys; 4.3 Sintered Tungsten Carbides; 4.4 Ceramics; 4.5 Superhard Materials; 4.6 Cutting Tool Coatings; 4.7 Rules for Applications of Cutting Tool Coatings; References; Chapter 5. Modelling and Simulation of Machining Processes and Operations; 5.1 The Role of Modelling in Modern Production Systems; 5.2 Classification of Models for Machining Processes; 5.3 Modelling Techniques for Machining Processes; 5.4 Data Needed for Modelling of Machining

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## Sommario/riassunto

This book updates our knowledge on the metal cutting processes in relation to theory and industrial practice. In particular, many topics reflect recent developments, e.g. modern tool materials, computational machining, computer simulation of various process phenomena, chip control, monitoring of the cutting state, progressive and hybrid machining operations, and generation and modelling of surface integrity. This book addresses the present state and future development of machining technologies. It provides a comprehensive description of metal cutting theory, experimental and modelling tech