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| 1. Record Nr. | UNINA9910958584703321 |
| Autore | Spiring Fred |
| Titolo | Determining and assessing process capability for engineers and manufacturing // Fred Spiring |
| Pubbl/distr/stampa | New York, : Nova Science Publishers, c2010 |
| ISBN | 1-61209-900-9 |
| Edizione | [1st ed.] |
| Descrizione fisica | 1 online resource (189 p.) |
| Collana | Quality control engineering and manufacturing |
| Disciplina | 658.5 |
| Soggetti | Process control Process control - Statistical methods Manufacturing processes |
| Lingua di pubblicazione | Inglese |
| Formato | Materiale a stampa |
| Livello bibliografico | Monografia |
| Note generali | Description based upon print version of record. |
| Nota di bibliografia | Includes bibliographical references and index. |
| Nota di contenuto | Intro -- DETERMINING AND ASSESSING PROCESS CAPABILITY FOR ENGINEERS AND MANUFACTURING -- DETERMINING AND ASSESSING PROCESS CAPABILITY FOR ENGINEERS AND MANUFACTURING -- CONTENTS -- Chapter 1 INTRODUCTION -- HISTORICAL OVERVIEW -- ASSESSING PROCESS CAPABILITY -- REFERENCES AND ADDITIONAL READING -- Chapter 2 CONDUCTING A CAPABILITY STUDY -- ESTABLISHING CAPABILITY GOALS -- FREE OF VARIATION DUE TO ASSIGNABLE CAUSE -- SAMPLING CONSIDERATIONS -- USING CONTROL CHART DATA -- WHEN CONTROL CHART DATA ARE NOT USED -- LONG AND SHORT RUN CAPABILITY STUDIES -- Chapter 3 MEASURING PROCESS CAPABILITY -- FIRST GENERATION MEASURES AND THEIR ESTIMATORS -- THE PROCESS CAPABILITY INDEX, Cp -- Example -- THE CAPABILITY INDICES - Cpl, Cpu, Cpk AND Cpm -- ASYMMETRIC SPECIFICATION LIMITS -- THE CAPABILITY INDICES - Cpl*, Cpu*, Cpk*, Cpm* AND Cpmk -- CONSOLIDATING THE CAPABILITY INDICES, Cpw -- INTERPRETING PROCESS CAPABILITY MEASURES -- Example -- ALTERNATIVE MEASURE OF PROCESS CAPABILITY INDEX -- Example -- REFERENCES AND ADDITIONAL READINGS -- Chapter 4 ANALYZING PROCESS CAPABILITY STUDIES -- THE OC CURVE APPROACH FOR ANALYZING pC^{\wedge} -- THE OC CURVE APPROACH FOR ANALYZING pkC^{\wedge} -- THE OC CURVE APPROACH TO ANALYZING pmC^{\wedge} -- Example -- A BAYESIAN APPROACH FOR ANALYZING Cp, Cpm, Cpk |

AND Cpmk -- Example -- MORE BAYESIAN INTERVALS -- Example --
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Sommario/riassunto

This work illustrates the use of the most common process capability indices. The hope is that it will foster the safe use and development of PCIs among practitioners and researchers.
