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Sommario/riassunto	Bringing together some of the most recognized and influential researchers and scientists in various space-related disciplines, Lunar Settlements addresses the many issues that surround the permanent human return to the Moon. Numerous international contributors offer their insights into how certain technological, physiological, and psychological challenges must be met to make permanent lunar settlements possible.The book first looks to the past, covering the Apollo and Saturn legacies. In addition, former astronaut and U.S. Senator Harrison H. Schmitt discusses