1. Record Nr. UNINA9910877761103321 Autore Gordon M. Joseph Titolo Total quality process control for injection molding // M. Joseph Gordon, Jr Pubbl/distr/stampa Hoboken, N.J., : Wiley, 2010 **ISBN** 1-282-55139-6 9786612551390 0-470-58449-1 0-470-58448-3 Edizione [2nd ed.] Descrizione fisica 1 online resource (766 p.) Wiley series on plastics engineering and technology;; 2 Collana Disciplina 668.4/12 Soggetti Injection molding of plastics - Quality control **Thermoplastics** Lingua di pubblicazione Inglese **Formato** Materiale a stampa Livello bibliografico Monografia Note generali Description based upon print version of record. Nota di bibliografia Includes bibliographical references and index. Nota di contenuto Total Quality Process Control for Injection Molding: Second Edition; Contents; Preface; 1: Total Quality Process Control; ISO 9001; DOCUMENTATION; ESTABLISHING PROCESS OWNERSHIP; IDEAS AND METHODS; 2: Implementing Total Quality Process Control (TQPC); QUALITY IMPROVEMENT PLAN; STATISTICAL PROCESS CONTROL (SPC); CONTROLLING THE PROCESS; CP THE CONTROL OF OPERATIONS; CPK-CENTERED PROCESS CONTROL: ESTABLISHING COMPANY QUALITY OBJECTIVES; CUSTOMER QUALITY; 3: Managing for Success, Commitment to Quality; OBJECTIVES FOR MANAGING A QUALITY SYSTEM; PROACTIVE PREVENTIVE ACTION

TOTAL QUALITY PROCESS CONTROLAttitude; Control of Change; Improvement with Control of Change; Quality Decisions; PRINCIPLES FOR QUALITY SYSTEMS ENGINEERING; OBJECTIVES FOR MANAGING A QUALITY SYSTEM; CUSTOMER-SUPPLIER QUALITY AGREEMENTS; Captive Part Quality; PRODUCT QUALITY DETERMINATION; Parts to Print; FORM, FIT, AND FUNCTION (FFF); PRODUCT REQUIREMENTS; EXISTING MOLD CONSIDERATIONS; ESTABLISHMENT OF RESPONSIBILITY; DEPARTMENT TQPC RESPONSIBILITY; Program Development; ESTIMATED PIECE PART PRICE; MULTIFUNCTIONALITY; ASSEMBLY AND DECORATING;

MANUFACTURING CAPABILITY

COMPUTER-INTEGRATED MANUFACTURE (CIM)TRACKING MANUFACTURE; RFID; EDI; Just-In-Time; CONTROL OF OPERATIONS; PROCESS CONTROL: CONTROL CHARTING: INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO) ACCREDITATION; PROGRAM MONITORING - COMMUNICATION; COMMUNICATING QUALITY IN BUSINESS: COMMUNICATIONS: SURVEYS: QUALITY FUNCTION DEPLOYMENT (QFD); QFD IN OPERATION; CUSTOMER FEEDBACK; CRITICAL TO QUALITY (CTQ); BUILDING ON TQPC, PRODUCT MANUFACTURE; CHECKLISTS; QUALITY CIRCLES; FISHBONE ANALYSIS; FAILURE MODE AND EFFECTS ANALYSIS; TYPES OF FMEAS; FMEA TIMING; IMPLEMENTING AN FMEA: FMEA DEVELOPMENT 4: Customer SatisfactionMANUFACTURING AND SUPPLIER INPUT; VENDOR SELECTION: VENDOR SURVEY: CUSTOMER AND SUPPLIER AGREEMENTS; VENDOR CLINICS; PRODUCT REQUIREMENTS; PRODUCT PREPRODUCTION REVIEW; Contract Checklist; 5: Organization Responsibilities: QUALITY OPERATIONS: QUALITY UNIFORMITY: COMPLIANCE AUDITS: SIX SIGMA INTRODUCTION: PROCEDURE: QUALITY PROBLEMS; TQPC MANAGEMENT OPERATIONS; PREVENTIVE ACTION: 6: Establishing the Limits for Quality Control; PREPRODUCTION PRODUCT ANALYSIS; TAGUCHI METHODS; PROTOTYPING; MOLD LIMITS; MATERIAL SELECTION; CALCULATION OF PLASTIC PART COST CASE STUDY OF PRODUCT COST ANALYSISESTIMATING PART CYCLE TIME: MOLD PART CAVITY ESTIMATION: MOLD SIZE CONSIDERATIONS: INJECTION MOLDING MACHINE SELECTION; MELT GENERATION; MOLDING MACHINE SCREW-TYPE CONSIDERATIONS; MACHINE HOURLY RATE; MACHINE SETUP CHARGES; CALCULATING PRODUCT MANUFACTURING COST; MATERIAL SUPPLIER LIMITS; ESTABLISHING MANUFACTURING LIMITS; AUXILIARY EQUIPMENT; IN-PROCESS INSPECTION: ESTABLISHING TOTAL QUALITY PROCESS CONTROL: ACCEPTABLE QUALITY LIMITS; 7: Material Selection and Handling; THERMOSETS; THERMOPLASTICS; Amorphous Plastics; Crystalline **Plastics** CLASSIFYING THE POLYMERS

Sommario/riassunto

The all-encompassing guide to total quality process control for injection molding In the same simple, easy-to-understand language that marked the first edition, Total Quality Process Control for Injection Molding, Second Edition lays out a successful plan for producing superior plastic parts using high-quality controls. This updated edition is the first of its kind to zero in on every phase of the injection molding process, the most commonly used plastics manufacturing method, with an all-inclusive strategy for excellence. Beginning with sales and marketing, then moving forward