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	Nota di contenuto	Multi-Plant Safety and Security Management in the Chemical and Process Industries; Contents; Preface; List of Acronyms; 1: Introduction; 2: Chemical Risks in a Multi-Plant Context; 2.1 Introduction; 2.2 Safety Risks Versus Security Risks; 2.3 The Safety-Risk Spectrum; 2.4 The Security-Risk Spectrum; 2.5 Multi-Plant Chemical Risks; 2.5.1 Domino Effects; 2.5.2 Domino-Events Categorization; 2.5.3 Domino Effects in the Past; 2.5.4 Multi-Plant Chemical-Risk Measurement; 2.6 Multi-Plant Chemical-Risk Management; 2.7 Hypothetical Benefits Associated with Multi-Plant Chemical Risks 2.8 Safety-Risk Assessment and Safety-Risk Management2.9 Security- Risk Assessment and Security-Risk Management; 2.10 Summary and Conclusions; 3: A Multi-Plant Safety and Security Culture: The Requirements; 3.1 Introduction; 3.2 Encouraging Companies to Install a Multi-Plant-Safety and -Security Culture; 3.3 The Present State-of- The-Art to Deal with Safety and Security Risks; 3.3.1 A Plant-Safety Culture; 3.3.2 A Plant Operator Security Plan; 3.3.3 Cooperative Strategies in Chemical Clusters; 3.3.4 Enhancing Collaboration in Chemical Multi-Plant Areas 3.4 Coping with the Future: Developing a Multi-Plant-Safety and -

	Security Culture3.5 Summary and Conclusions; 4: A Multi-Plant Safety and Security Culture- The Procedures: Establishing a Multi-Plant Safety and Security Management System; 4.1 Introduction; 4.2 Managing Safety, Quality, Environment, and Security; 4.2.1 Introduction; 4.2.2 Safety-Management Systems; 4.2.3 Security-Management Programs; 4.2.4 Setting Up a Multi-Plant Initiative; 4.3 Plant- , Joint- and Multi- Plant-Safety and -Security-Management Stakeholders; 4.3.1 Introduction; 4.3.2 Parties Involved 4.3.3 The Multi-Plant (Safety & Security) Council (MPC)4.4 Practical Recommendations for Achieving Plant or Multi-Plant-Safety Loop of Continuous Improvement; 4.4.1 Introduction; 4.4.2 Prevention of (Accidental) Chemical Accidents; 4.4.2.1 Safe Work Practices; 4.4.2.2 Safety Training; 4.4.2.3 Group Meetings; 4.4.2.4 Pursuing In-House Safety Rules and Complying with Regulations; 4.4.2.5 Safety Promotion; 4.4.2.6 Contractor and Employee Evaluation, Selection and Control; 4.4.2.7 Safety Inspection, Monitoring and Auditing; 4.4.2.8 Maintenance Regimes; 4.4.2.9 Hazard Analysis 4.4.2.10 Control of Movement and Use of Hazardous Chemicals4. 4.2.11 Documentation Control and Records; 4.4.3 Mitigation of Chemical Accidents; 4.4.4 Follow-Up of Incidents, Incident Investigation and Corrective Actions; 4.5 Practical Recommendations for Achieving Plant or Multi-Plant-Security Loop of Continuous Improvement; 4.5.1 Introduction; 4.5.2 Prevention of (Intentional) Chemical Accidents; 4.5.2.1 Execution of Security-Risk Assessments (Security-Vulnerability Analyses); 4.5.2.2 Focus on Security; 4.5.2.3 Security Promotion; 4.5.2.4 Good Basic Housekeeping
	4.5.2.5 Reduction of Access Points to a Minimum
Sommario/riassunto	This practical text serves as a guide to elaborating and determining the principles, assumptions, strengths, limitations and areas of application for multiple-plant chemical safety and security management. It offers guidelines, procedures, frameworks and technology for actually setting up a safety and security culture in a cluster of chemical companies, thus allowing forward planning. The presentation is conceptually rather than mathematically oriented so as to maximize its utilization within the chemical industry.