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Nota di contenuto	Cover; Title Page; Copyright; Contents; List of Contributors; Preface; Chapter 1 Overview of Residual Stresses and Their Measurement; 1.1 Introduction; 1.1.1 Character and Origin of Residual Stresses; 1.1.2 Effects of Residual Stresses; 1.1.3 Residual Stress Gradients; 1.1.4 Deformation Effects of Residual Stresses; 1.1.5 Challenges of Measuring Residual Stresses; 1.1.6 Contribution of Modern Measurement Technologies; 1.2 Relaxation Measurement Methods; 1.2.1 Operating Principle; 1.3 Diffraction Methods; 1.3.1 Measurement Concept; 1.3.2 X-ray Diffraction; 1.3.3 Synchrotron X-ray 1.3.4 Neutron Diffraction1.4 Other Methods; 1.4.1 Magnetic; 1.4.2 Ultrasonic; 1.4.3 Thermoelastic; 1.4.4 Photoelastic; 1.4.5 Indentation; 1.5 Performance and Limitations of Methods; 1.5.1 General Considerations; 1.5.2 Performance and Limitations of Methods; 1.6 Strategies for Measurement Method Choice; 1.6.1 Factors to be Considered; 1.6.2 Characteristics of Methods; References; Chapter 2 Hole Drilling and Ring Coring; 2.1 Introduction; 2.1.1 Introduction and Context; 2.1.2 History; 2.1.3 Deep Hole Drilling; 2.2 Data Acquisition Methods; 2.2.1 Strain Gages 2.2.2 Optical Measurement Techniques2.3 Specimen Preparation; 2.3.1 Specimen Geometry and Strain Gage Selection; 2.3.2 Surface Preparation; 2.3.3 Strain Gage Installation; 2.3.4 Strain Gage Wiring;

2.3.5 Instrumentation and Data Acquisition; 2.4 Hole Drilling Procedure; 2.4.1 Drilling Cutter Selection; 2.4.2 Drilling Machines; 2.4.3 Orbital Drilling; 2.4.4 Incremental Measurements; 2.4.5 Post-drilling Examination of Hole and Cutter; 2.5 Computation of Uniform Stresses; 2.5.1 Mathematical Background; 2.5.2 Data Averaging; 2.5.3 Plasticity Effects; 2.5.4 Ring Core Measurements 2.5.5 Optical Measurements 2.5.6 Orthotropic Materials; 2.6 Computation of Profile Stresses; 2.6.1 Mathematical Background; 2.7 Example Applications; 2.7.1 Shot-peened Alloy Steel Plate-Application of the Integral Method; 2.7.2 Nickel Alloy Disc-Fine Increment Drilling; 2.7.3 Titanium Test-pieces-Surface Processes; 2.7.4 Coated Cylinder Bore-Adaptation of the Integral Method; 2.8 Performance and Limitations of Methods; 2.8.1 Practical Considerations; 2.8.2 Common Uncertainty Sources; 2.8.3 Typical Measurement Uncertainties; References; Chapter 3 Deep Hole Drilling 3.1 Introduction and Background 3.2 Basic Principles; 3.2.1 Elastic Analysis; 3.2.2 Effects of Plasticity; 3.3 Experimental Technique; 3.4 Validation of DHD Methods; 3.4.1 Tensile Loading; 3.4.2 Shrink Fitted Assembly; 3.4.3 Prior Elastic-plastic Bending; 3.4.4 Quenched Solid Cylinder; 3.5 Case Studies; 3.5.1 Welded Nuclear Components; 3.5.2 Components for the Steel Rolling Industry; 3.5.3 Fibre Composites; 3.6 Summary and Future Developments; Acknowledgments; References; Chapter 4 The Slitting Method; 4.1 Measurement Principle; 4.2 Residual Stress Profile Calculation 4.3 Stress Intensity Factor Determination

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#### Sommario/riassunto

"This comprehensive collection of practical residual stress measurement techniques is written by world-renowned experts in their respective fields. It provides the reader with the information needed to understand key concepts and to make informed technical decisions. Fully illustrated throughout, each chapter is written by invited specialists and presents chapters on hole-drilling and ring-coring, deep hole drilling, slitting, contour method measurements, X-ray/synchrotron/neutron diffraction, ultrasonics, Barkhausen noise and optical measurement techniques"--

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