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the samples to be taken and the frequency of control; 1.8.2. Factor for control of X (mean) and range (R); 1.9. Production and reception control; 1.9.1. Machine adaptation with respect to production tolerances; 1.9.2. Proportion of faulty units; 1.10. Control charts; 1.10.1. Control by measurements charts for the mean X and the range R; 1.10.2. Calculating control limits and case study 1.10.3. Study of X /R control charts - quality control lab 1.10.4. Graphical representation of the rejections due to non-conformity to TI; 1.10.5. Performance case study: Capabilities; 1.10.6. Calculating machine capability indices: Cm and Cmk; 1.11. Conclusion; 1.12. Bibliography; Chapter 2. Quality Control Case Studies; 2.1. The tools of quality, as per W. Deming; 2.2. Failure modes, effects and criticality analysis; 2.3. Total productive maintenance method; 2.4. The LMMEM "5M" process method; 2.5. Estimations of times in mechanical productions (machining) 2.5.1. Optimizing times and costs in mechanical production 2.6. Stock management and supply methods; 2.6.1. Hypothesis of a general method to improve stock management; 2.7. Short summary of control charts; 2.7.1. The various control charts; 2.7.2. Measurement control charts - stability control charts (Shewhart); 2.7.3. Estimating  $\sigma$  and  $\sigma_0$ ; 2.7.4. Efficiency - chart of the average; 2.7.5. Control chart by attributes - determining the limits; 2.8. CUSUM charts; 2.8.1. EWM charts; 2.8.2. Shewhart charts for the average X, the range R and the standard deviation (s) 2.8.3. Control charts for the average X and the range R

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### Sommario/riassunto

This third book of a 3-volume set on Fracture Mechanics adds a pragmatic and supportive character to the previous volumes by focusing on case studies using corrected exercises that teachers, students or engineers will find extremely useful. Due to the wide themes approached in this series, it can also be used to organize work in this field in a new way, as well as in the maintenance of industrial plants. Several cases of sampling plans and their applications in industry are presented, as well as several solved case studies on the main indicators of capability according to ISO/TS 16949,

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