1. Record Nr. UNINA9910817893703321 Autore Kumar Nilesh Titolo Friction stir welding of dissimilar alloys and materials / / Nilesh Kumar, Wei Yuan, Rajiv S. Mishra Oxford, England: Waltham, Massachusetts: .: Butterworth-Pubbl/distr/stampa Heinemann, , 2015 ©2015 **ISBN** 0-12-802621-9 Descrizione fisica 1 online resource (135 p.) Friction Stir Welding and Processing Book Series Collana Disciplina 671.529 Friction stir welding Soggetti Alloys - Weldability Lingua di pubblicazione Inglese **Formato** Materiale a stampa Livello bibliografico Monografia Note generali Description based upon print version of record. Nota di bibliografia Includes bibliographical references. Nota di contenuto Front Cover; Friction Stir Welding of Dissimilar Alloys and Materials; Copyright Page; Contents; Preface to This Volume of Friction Stir Welding and Processing Book Series; 1 Introduction; 1.1 Examples of Engineering Systems Needing Dissimilar Joints; 1.2 Conventional Joining Techniques; 1.3 Disadvantages of Conventional Welding Techniques for Dissimilar Materials: 1.4 Friction Stir Welding: 1.5 Applications of Friction Stir Welded Dissimilar Materials; References; 2 A Framework for Friction Stir Welding of Dissimilar Alloys and Materials: 2.1 Alloy Systems 2.2 Key Scientific Issues in the FSW of Dissimilar Alloys and Materials2. 3 Heat Generation and Temperature Distribution; 2.4 Materials Flow and Mixing; 2.5 Formation of Intermetallic Compounds; 2.5.1 Mechanism of Intermetallic Phase Formation; References; 3 Tool Design for Friction Stir Welding of Dissimilar Alloys and Materials; 3.1 Tool Materials Compared to Workpieces; 3.2 Influence of Tool Geometry on

Material Flow Control; References; 4 Friction Stir Welding of Dissimilar Alloys; 4.1 Dissimilar Alloys; 4.1.1 Aluminum Alloys; 4.1.2 Steel to Steel 4.2 Friction Stir Lap Welding of Dissimilar AlloysReferences; 5 Friction Stir Welding of Dissimilar Materials; 5.1 Al to Mg Alloys; 5.2 Al to Cu; 5.3 Al to Steel; 5.4 Al to Ti; 5.5 Mg to Steel; 5.6 FSW of Dissimilar Materials with Coatings and Adhesive; References; 6 Modeling and

Simulation of Friction Stir Welding of Dissimilar Alloys and Materials; References; 7 Challenges and Opportunities for Friction Stir Welding of Dissimilar Alloys and Materials; 7.1 Formation of Detrimental Intermetallic Compounds; 7.2 Incipient Melting and Solidification Structure; 7.3 Reliability and Durability 7.4 Corrosion, Galvanic Corrosion, and Stress Corrosion Cracking 7.5 Tool Wear; 7.6 Inadequate Material Mixing Between Softer and Harder Materials; 7.7 Opportunity: Aerospace, Automotive, Marine, And Energy

Sommario/riassunto

This book will summarize research work carried out so far on dissimilar metallic material welding using friction stir welding (FSW). Joining of dissimilar alloys and materials are needed in many engineering systems and is considered quite challenging. Research in this area has shown significant benefit in terms of ease of processing, material mixing, and superior mechanical properties such as joint efficiencies. A summary of these results will be discussed along with potential guidelines for designers. Explains solid phase process and distortion of work pieceAddresses dimensional stability an