

1. Record Nr.	UNINA9910709513303321
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Titolo	Low-sloped roofing research plan / / William C. Cullen
Pubbl/distr/stampa	Gaithersburg, MD : , : U.S. Dept. of Commerce, National Institute of Standards and Technology, , 1983
Descrizione fisica	1 online resource
Collana	NBS special publication ; ; 659
Altri autori (Persone)	CullenWilliam C
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Note generali	1983. Contributed record: Metadata reviewed, not verified. Some fields updated by batch processes. Title from PDF title page.
Nota di bibliografia	Includes bibliographical references.
Sommario/riassunto	This report presents a long-range plan for roofing research. The plan was developed in response to a need for roofing research addressing major materials problems and changes in low-sloped roofing materials technology. The intent of the plan is to establish the technical basis for developing standards and minimum levels of performance to assist in the selection of cost-effective and durable roofing materials. Four major areas of needed research are identified: low-sloped roofing systems, roofing membranes including single-ply and built-up, thermal insulation for roofing systems, and condition assessment and repair of roofs. Within each research area, a goal is given as well as a number of objectives to achieve the goal. A recommended approach to accomplish each objective is also given.