

1. Record Nr.	UNINA9910674041803321
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Titolo	Advances in Plastic Forming of Metals // Yannis Korkolis, Myoung-Gyu Lee
Pubbl/distr/stampa	Basel, Switzerland : , : MDPI - Multidisciplinary Digital Publishing Institute, , 2018 ©2018
Descrizione fisica	1 online resource (282 pages)
Disciplina	617.95
Soggetti	Surgery, Plastic
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Nota di bibliografia	Includes bibliographical references and index.
Sommario/riassunto	The forming of metals through plastic deformation comprises a family of methods that produce components through the re-shaping of input stock, oftentimes with little waste. Therefore, forming is one of the most efficient and economical manufacturing process families available. A myriad of forming processes exist in this family. In conjunction with their countless existing successful applications and their relatively low energy requirements, these processes are an indispensable part of our future. However, despite the vast accumulated know-how, research challenges remain, be they related to the forming of new materials (e.g., for light-weight transportation applications), pushing the boundaries of what is doable, reducing the intermediate steps and/or scrap, or further enhancing the environmental friendliness. The purpose of this book is to collect expert views and contributions on the current state-of-the-art of plastic forming, thus highlighting contemporary challenges and offering ideas and solutions.