

1. Record Nr.	UNINA9910522950103321
Titolo	Production at the leading edge of technology : proceedings of the 11th Congress of the German Academic Association for Production Technology (WGP), Dresden, September 2021 / / Bernd-Arno Behrens [and five others] editors
Pubbl/distr/stampa	Cham, Switzerland : , : Springer, , [2022] ©2022
ISBN	3-030-78424-X
Descrizione fisica	1 online resource (693 pages)
Collana	Lecture Notes in Production Engineering
Disciplina	670
Soggetti	Production engineering Production engineering - Technological innovations
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Nota di contenuto	<p>Intro -- Preface -- Organization -- Contents -- Forming Machine Tools and Manufacturing Processes -- Coating Materials Under Oxygen-Free Silane Atmosphere for Hot Stamping -- 1 Introduction -- 2 Methodology -- 2.1 Materials and Testing -- 2.2 Laboratory Induction Tests -- 2.3 Resistance Heating Tests -- 3 Results -- 3.1 Laboratory Induction Tests -- 3.2 Resistance Heating Under Oxygen-Free Nitrogen Silane Atmosphere -- 4 Conclusion -- References -- Enhancement of the Stringer Sheet Forming Process Chain by Means of Laser Fillet Welding -- 1 Introduction -- 2 Approach -- 3 Results -- 3.1 Surface Quality -- 3.2 Aluminum Stringer Sheets -- 4 Conclusion -- References -- Investigation of a Compression Molding Process for the Variant Flexible Production of a GMT Battery Shell -- 1 Introduction -- 1.1 Fiber-Reinforced Thermoplastics -- 1.2 Compression Molding -- 2 Experimental and Numerical Setup -- 2.1 Objects of Investigation -- 2.2 FE-Simulation -- 3 Results -- 3.1 Experimental Investigation of the Mold Filling -- 3.2 Validation of the Numerical Simulation Model -- 3.3 Investigation of Variant Flexible Production -- 4 Conclusion and Outlook -- References -- Development of a Multi-physical Kinetics Model for Electrodynami c Machine Hammer Peening Using Machine Learning Approaches -- 1 Introduction and Motivation -- 2 Approach</p>

-- 3 System Characterization -- 4 Model Design, Parameter Calibration and Results -- 5 Conclusion and Outlook -- References --

Experimental Setup of Dieless Drawing Process for Magnesium Wire --

1 Introduction -- 2 Design of the Experimental Setup -- 2.1 Defining Process Parameters -- 2.2 Designing and Manufacturing of the Prototype -- 3 Materials and Experiments -- 4 Results and Discussion -- 4.1 Drawing Limits of Dieless Drawing -- 4.2 Reduction in Cross Section by Dieless Drawing -- 4.3 Wire Characterization for Dieless Drawing.

5 Conclusion -- References -- Evaluation of an Electromagnetic Feeding Principle on Thin Metallic Foils -- 1 Introduction -- 2 State of the Art -- 3 Simulation Studies -- 3.1 Primary Part Design -- 3.2 Pre-cut Material -- 4 Considerations for Implementation -- 5 Summary and Future Work -- References -- Finite Element Analysis of Profile Defects in Roll Forming Processes Based on Longitudinal Strain Adjustments -- 1 Introduction -- 2 Correlation Between Longitudinal Strain and Bow -- 2.1 Numerical Investigation -- 2.2 Experimental Validation -- 3 Evaluation Method for the Longitudinal Strain and Bow -- 3.1 Area of Stationary and Homogeneous Strains -- 3.2 Experimental Evaluation of Bow and Process Forces -- 4 Validation of the Numerical Model -- 5 Results and Discussion -- 5.1 Hypothesis1: Longitudinal Strains Are Decisive for Profile Defects -- 5.2 Hypothesis2: A Longitudinal Bow Can Be Adjusted Through Partial Rolling -- 6 Conclusion -- References -- Geometrical Accuracy in Two-Stage Incremental Sheet Forming with Active Medium -- 1 Introduction -- 2 Experimental Methods -- 2.1 Incremental Sheet Forming with Active Medium -- 2.2 Experimental Conditions -- 2.3 Forming Strategies -- 3 Results and Discussion -- 3.1 Geometry and Forming Force -- 3.2 Evaluation -- 4 Conclusions -- References -- Evaluation of Forming Methods for the Pre-shaping of Miura-Structures Made of Sheet Metal Materials -- 1 Introduction -- 2 Experiments -- 2.1 Fabrication of the Miura-Ori Patterned Folding Cells -- 2.2 Folding Tests -- 3 Numerical Process Description and Modelling of Pre-crease and Folding Process -- 4 Results and Discussion -- 5 Summary and Outlook -- References -- Clinching of Heated Aluminum Die Casting -- 1 Introduction -- 2 Experimental Setup -- 2.1 Investigated Materials -- 2.2 Geometric Dimensions of a Clinching Point -- 2.3 Induction Heating.

2.4 Resistance Heating -- 2.5 Heating Plate -- 3 Results -- 3.1 Surface Analysis -- 3.2 Joint Point Analysis -- 3.3 Bonding Strength Analysis -- 4 Conclusion and Outlook -- References -- Deep Drawing with Macro-structured Tools and Their Influence on Residual Stresses -- 1 Introduction -- 2 Deep Drawing without Lubricant and Determination of Residual Stresses -- 2.1 Lubricant-Free Drawing with Macro-Structured Tools -- 2.2 Effect of Macro-Structured Tool Design on Springback -- 2.3 Determination of Residual Stresses -- 3 Methodology and approach -- 4 Comparison of Macro-structured and Standard Deep Drawing by Means of Residual Stresses and Punch Force -- 4.1 Comparison of the Drawing Forces and Geometry -- 4.2 Comparison of the Residual Stresses -- 5 Conclusion -- References --

Pressing Process for the Production of Thin Graphite Compound Bipolar Plates for High-Performance Applications -- 1 Introduction -- 1.1 Challenges in Fuel Cell Part Production -- 1.2 Research Objective -- 2 State of the Art -- 2.1 General Requirements for Metallic and Graphite Bipolar Plates -- 2.2 Process Techniques to Produce Graphite Polymer Bipolar Plates -- 3 Pressing Process for the Production of Graphite Compound Bipolar Half Plates -- 3.1 Developed Prototype Press Tool -- 3.2 Process for the Production of Graphite Compound BPP -- 3.3 Proof

of Concept and Identified Challenges -- 4 Final Result of the Proof of Concept -- References -- Investigation of Combined Flat Coining and Fine Blanking of 16MnCr5 to Influence the Die Roll Formation -- 1 Introduction -- 2 Setup of Combined Flat Coining and Fine Blanking -- 3 Analysis of Combined Flat Coining and Fine Blanking -- 4 Summary and Outlook -- References -- Numerical Study on the Influence of the Initial Temperature Distribution on the Material Flow During Die Forging of a Semi-finished Aluminium-Titanium Product.

1 Introduction -- 2 Experimental Setup and Material Characterisation -- 3 Numerical Modelling of the Tailored Forming Process Chain -- 4 Results -- 4.1 Material Characterisation -- 4.2 Numerical Investigation of the Process Chain -- 5 Summary and Outlook -- References -- Dynamic-Enhanced Macroscopic Paraffin Wax Phase Change Actuators as a Method of Process Stabilization -- 1 Introduction -- 2 Approach -- 2.1 The Paraffin Wax Phase Change Actuator -- 2.2 Defined Thermal Paths and Stochastically Distributed Additives -- 3 Results -- 3.1 Integration of Paraffin Wax Additives -- 3.2 Integration of Heat Conduction Structures -- 4 Conclusion -- References -- Cutting Machine Tools and Manufacturing Processes -- Identification of Parameters Affecting the Dynamic Behavior of the Fixture-Workpiece System -- 1 Introduction -- 1.1 CAFD -- 2 Approaches and Methodologies -- 2.1 Setup Planning -- 2.2 Fixture Planning -- 2.3 Configuration Unit Design -- 2.4 Verification of Stability -- 3 Results/Discussion -- 3.1 Modal Analysis -- 3.2 Hypothesis 1: Clamping Forces Affect Each Other -- 3.3 Hypothesis 2: Clamping Force Affects the NF of Workpiece -- 3.4 Hypothesis 3: Position of Locators and Clamps Affects NF of System -- 4 Conclusion -- References -- Reducing the Number of CFD Computer Experiments by Use of Latin Hypercube Design and Kriging Regression on the Example of Side Flushing in Sinking EDM -- 1 Introduction -- 2 Methods and Materials -- 2.1 Numerical Method -- 2.2 Statistical Method -- 3 Results and Discussion -- 4 Conclusion -- References -- Sensory Milling Chuck for Correction of Thermal Tool Deformation by In-process Temperature Measurement and Correction Value Calculation -- 1 Introduction -- 2 The Sensory Milling Chuck -- 2.1 Required Basic Function of the Sensory Milling Chuck -- 2.2 Features and Functionality of the Measurement System.

2.3 Energy Management and Supply of Energy by Means of Energy Harvesting -- 3 Correction of Thermal Axial Expansion -- 3.1 Regression Analysis and Correction Value Calculation -- 3.2 Validation of the Method -- 4 Summary and Outlook -- References -- Signal Analysis on a Single Board Computer for Process Characterisation in Sinking Electrical Discharge Machining -- 1 Introduction -- 2 Methods and Materials -- 2.1 Experimental Setup -- 2.2 Signal Capture and Analysis -- 3 Results -- 4 Conclusions -- References -- Predictive Maintenance for Flexible Protective Covers in Machine Tools -- 1 Introduction -- 2 Methodology of Sensor Selection and Experimental Setup -- 3 Results and Discussion -- 3.1 Preliminary Inspection of Data -- 3.2 Preprocessing and Feature Extraction -- 3.3 Modeling -- 4 Summary and Outlook -- References -- Modeling of the Fluid Flow and Design of an Experimental Test Stand for Ejector Deep Hole Drilling Processes -- 1 Introduction -- 2 Process Principle and Tool Design -- 3 Design of the Experimental Test Stand -- 4 Simulation Environment -- 4.1 Smoothed Particle Hydrodynamics -- 4.2 Modelling and Simulation of Drilling System -- 5 Conclusion and Outlook -- References -- Consistent Contextualisation of Process and Quality Information for Machining Processes -- 1 Introduction -- 2 State of the Art -- 3 Architecture of the Open Manufacturing Research Platform -- 4 Data

Handling and Data Fusion -- 4.1 Challenges Handling Process
Information from CNC Machines -- 4.2 Data Fusion -- 5 Conclusion --
References -- Manufacturing of Twist-Free Hardened Surfaces by Start-
Stop Turning Method -- 1 Introduction -- 2 Methods, Materials
and Experimental Setup -- 2.1 Surfaces Produced by Start-Stop
Turning -- 2.2 Experimental Setup -- 2.3 Evaluation of Surface
Properties -- 3 Results and Discussion -- 4 Conclusion -- References.
Oxidation and Diffusion Behavior of CrAlVN Hard Coatings
for Machining Ti6Al4V.
