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Autore	Beyerer Jürgen
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Sommario/riassunto	In 2020, the annual joint workshop of the Fraunhofer IOSB and the Vision and Fusion Laboratory of the KIT was hosted at the IOSB in Karlsruhe. For a week from the 27th to the 31st July the doctoral students of both institutions presented extensive reports on the status of their research and discussed topics ranging from computer vision and optical metrology to network security, usage control and machine learning. The results and ideas presented at the workshop are collected in this book.