1. Record Nr. UNINA9910484009503321 Autore Huang Yiming <active 2020> Titolo Key technologies of intelligentized welding manufacturing: the spectral diagnosis technology for pulsed gas tungsten arc welding of aluminum alloys / / Yiming Huang, Shanben Chen Singapore:,: Springer Singapore:,: Imprint: Springer,, 2020 Pubbl/distr/stampa **ISBN** 981-13-7549-6 Edizione [1st edition 2020.] 1 online resource (XIII, 173 p. 151 illus., 132 illus. in color.) Descrizione fisica Disciplina 629.892 Soggetti Aluminum alloys - Welding Gas tungsten arc welding - Technological innovations Lingua di pubblicazione Inglese **Formato** Materiale a stampa Livello bibliografico Monografia Nota di contenuto Introduction -- Monitoring principle of welding process based on arc emission spectrum -- Experimental setup made of welding and spectral acquisition subsystems -- Prediction of welding status based on features extracted from the whole arc spectrum -- Prediction of welding status based on features extracted from spectral lines of interest -- The control of welding quality based on spectral features --Summary and conclusions. Sommario/riassunto This book presents the recent research results of the application of arc spectrum in the welding process. It sheds light on the fundamentals of monitoring welding quality using arc spectral information. By analyzing the topic both from a global and local perspective, it establishes a knowledge base of features characterizing welding statuses. Researchers, scientists and engineers in the field of intelligent welding can benefit from the book. As such, this book provides valuable knowledge, useful methods, and practical algorithms that are

applicable in real-time detection of welding defects.