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Sommario/riassunto	Hauptbeschreibung Wearable sensors present a new frontier in the development of monitoring techniques. They are of great importance in

sectors such as sports and healthcare, as they permit the continuous monitoring of physiological and biological elements, such as ECG and human sweat. Until recently, this could only be carried out in specialized laboratories in the presence of cumbersome, and usually, expensive devices. Sweat monitoring sensors integrated onto textile substrates are not only part of a new field of work but, they also represent the first attempt to implement such an innovative

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