

1. Record Nr.	UNINA9910463269603321
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Titolo	Wearable technologies for sweat rate and conductivity sensors [[electronic resource]] : design and principles / / Pietro Salvo
Pubbl/distr/stampa	Hamburg, : Anchor Academic Pub., 2013
ISBN	3-95489-537-4
Descrizione fisica	1 online resource (84 p.)
Disciplina	621.381512
Soggetti	Sport clothes Sport clothes industry Athletes - Training of Electronic books.
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Note generali	"Disseminate knowledge"--Cover.
Nota di bibliografia	Includes bibliographical references.
Nota di contenuto	Wearable technologies for sweat rate and conductivity sensors: design and principles; Contents; Acknowledgements; Preface; Introduction; Chapter 1 - Wearable sensors; 1.1 BIOTEX project; 1.2 Sweat; 1.3 Applications and sensors requirements; 1.4 Market innovation analysis and level of innovation; References; Chapter 2 - Sweat conductivity and temperature sensors; 2.1 Definition and preliminary tests; 2.2 Geometry and substrate of electrodes; 2.3 Temperature sensor; 2.4 Conductivity and temperature sensors; References; Chapter 3 - Sweat rate sensor; 3.1 Measurement of flow; 3.2 Humidity sensors 3.2.1 Resistive humidity sensors3.2.2 Thermal conductivity humidity sensors; 3.2.3 Capacitive humidity sensors; 3.3 Wearable humidity sensors; 3.3.1 Test system; 3.4 Sensors based on conductive yarns coated with hydrophilic polymers; 3.5 Sensors based on conductive polymer fibres; 3.6 Sensors based on a layer of hydrophilic polymer between conductive fabrics; 3.7 Test of the sweat rate sensor; References; Chapter 4 - Calibration of the sensors and results; 4.1 Choice of body area for sweat sampling; 4.2 Calibration of the sensors; 4.3 Results; 4.4 Conclusions; References
Sommario/riassunto	Hauptbeschreibung Wearable sensors present a new frontier in the development of monitoring techniques. They are of great importance in

sectors such as sports and healthcare, as they permit the continuous monitoring of physiological and biological elements, such as ECG and human sweat. Until recently, this could only be carried out in specialized laboratories in the presence of cumbersome, and usually, expensive devices. Sweat monitoring sensors integrated onto textile substrates are not only part of a new field of work but, they also represent the first attempt to implement such an innovative
