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Nota di contenuto	Cover; Half-title; Title; Copyright; Contents; Preface to Third Edition; 1 Stress and Strain; 2 Plasticity; 3 Strain Hardening; 4 Instability; 5 Temperature and Strain-Rate Dependence; 6 Work Balance; 7 Slab Analysis and Friction; 8 Upper-Bound Analysis; 9 Slip-Line Field Analysis; 10 Deformation-Zone Geometry; 11 Formability; 12 Bending; 13 Plastic Anisotropy; 14 Cupping, Redrawing, and Ironing; 15 Forming Limit Diagrams; 16 Stamping; 17 Other Sheet-Forming Operations; 18 Formability Tests; 19 Sheet Metal Properties; Index
Sommario/riassunto	This book helps the engineer understand the principles of metal forming and analyze forming problems - both the mechanics of forming processes and how the properties of metals interact with the processes. The first third of the book is devoted to fundamentals of mechanics and materials; the middle to the analyses of bulk forming processes like drawing, extrusion, and rolling; and the last third covers sheet forming processes. In this new third edition, an entire chapter has been devoted to forming limit diagrams, and various aspects of

stamping, including the use of tailor welded blanks, and another on other sheet forming operations, including hydroforming of tubes. Coverage of sheet metal properties has been expanded to include new materials and more on aluminium alloys. Interesting end-of-chapter notes have been added throughout as well as references. More than 200 end-of-chapter problems are also included.
