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Autore	Salak Andrej
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8.2. Recommendations for turning8.3. Tapping and threading; 8.4. Recommendations and cutting data for milling, reaming, broaching and green machining; 8.5. Recommendations for machining with geometrically not defined edge; 8.6. Cool-lubrication in steel machining; 8.7. Parameters for optimising machining of PM steels; 9. APPENDIX; 9.1. Relationship between hardness values determined by Vickers and Rockwell methods; 9.2. Chemical composition and designation of PM steels; 9.3. Trade designation and base characteristics; 9.4. Characteristic types of wear of hard metal inserts; References; Index

Sommario/riassunto

The aim of the book is to present knowledge for an overview of all interacting factors in the machining process, including those for improving machinability. They include the properties of basic plain iron and alloyed powders, various additions, compacting and sintering conditions. The effect of porosity, individual alloying elements and microstructure character is considered.