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Sommario/riassunto	This book comprises selected proceedings of the International Conference on Engineering Materials, Metallurgy and Manufacturing (ICEMMM 2018). It discusses innovative manufacturing processes, such as rapid prototyping, nontraditional machining, advanced computer numerical control (CNC) machining, and advanced metal forming. The book particularly focuses on finite element simulation and optimization, which aid in reducing experimental costs and time. This book is a valuable resource for students, researchers, and professionals alike.