

1. Record Nr.	UNINA9910346948203321
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Titolo	Tolerance Simulation in the Loop : Ansätze zur Verbesserung der Vorhersagegenauigkeit der Toleranzsimulation im Automobilbau durch Adaption an reale Fertigungsprozesse
Pubbl/distr/stampa	KIT Scientific Publishing, 2019
ISBN	1000088265
Descrizione fisica	1 electronic resource (XXI, 166 p. p.)
Collana	Reihe Informationsmanagement im Engineering Karlsruhe / Hrsg.: Karlsruher Institut für Technologie, Institut für Informationsmanagement im Ingenieurwesen (IMI)
Lingua di pubblicazione	Tedesco
Formato	Materiale a stampa
Livello bibliografico	Monografia
Sommario/riassunto	The dimensional accuracy in the body-in-white manufacturing process is analysed, basically confirming the simulation scope already in use. An enhanced prediction approach and a visualisation tool enable a precise and cost-efficient mapping of stamped parts deviation. As a result of joining operations parts can be deformed plastically, questioning the practical use of elastic tolerance simulation. A modified approach is presented based on the rigid body tolerance simulation.