

1. Record Nr.	UNINA9910346779003321
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Titolo	Bewertung der Energieeffizienz von Antriebssystemen mobiler Arbeitsmaschinen am Beispiel Bagger
Pubbl/distr/stampa	KIT Scientific Publishing, 2015
ISBN	1000047809
Descrizione fisica	1 online resource (XIV, 186 p. p.)
Collana	Karlsruher Schriftenreihe Fahrzeugsystemtechnik / Institut für Fahrzeugsystemtechnik
Soggetti	Technology: general issues
Lingua di pubblicazione	Tedesco
Formato	Materiale a stampa
Livello bibliografico	Monografia
Sommario/riassunto	In this book a methodology for the evaluation of energy efficiency of mobile working machines by simulation is presented. It allows an efficiency analysis and systematic optimization of a single power train as well as a comparison of different power train concepts. The methodology is applied to a wheeled excavator. To ensure a realistic power demand in the simulation, a rule-based operator model is developed.