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Sommario/riassunto	<p>This work systematically describes the mechanisms of tyre/road noise at driving and braking torque based on measurements with different tyres. The studies on the influence of circumferential force on tyre/road noise can be divided into two different tire tread designs. One sub-chapter reports about a selective influence of force induced tyre/road noise using inclined groove edges. The influence of the circumferential stiffness of the tread blocks on the tyre/road noise is discussed afterwards.</p>