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kraft pulp mill operating with zero effluent. With the rise in environmental awareness due to the lobbying by environmental organizations and with increased government regulation there is now a trend towards sustainability in the pulp and paper industry. Sustainable pulp and paper manufacturing requires a holistic view of the manufacturing process. During the last decade, there have been revolutionary technical developments in pulping, bleaching and chemical recovery technology. These developments have made it possible to further reduce loads in effluents and airborne emissions. Thus, there has been a strong progress towards minimum impact mills in the pulp and paper industry. The minimum-impact mill is a holistic manufacturing concept that encompasses environmental management systems, compliance with environmental laws and regulations and manufacturing technologies.