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Autore	Bradford Barbara Taylor <1933->
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Sommario/riassunto	The unputdownable multi-million copy bestseller charting the rags to riches story of Emma Harte. In 1905 a young kitchen maid leaves Fairley Hall. Emma Harte is sixteen, single and pregnant. By 1968 she is one of the richest women in the world, ruler of a business empire stretching from Yorkshire to the glittering cities of America and the rugged vastness of Australia. But what is the price she has paid? A Woman of Substance is as impossible to put down as it is to forget.