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1.

	 2.5.5 Friction Force or Power 2.5.6 Indicated Power and Efficiency2.6 Archard's Law of Wear; 2.7 Wear Life of Engines; 2.7.1 Wear Life; 2.7.2 Nondimensional Wear Depth Achieved During Lifetime; 2.8 Summary; Appendix 2.A: Engine Parameters, Mechanical Efficiency and Life; Appendix 2.B: Hardness and Fatigue Limits of Different Copper-Lead-Tin (Cu-Pb-Sn) Bearings; Appendix 2.C: Hardness and Fatigue Limits of Different Aluminium-Tin (Al-Sn) Bearings; References; PART II VALVE TRAIN COMPONENTS; 3 Inlet Valve Seat Wear in High bmep Diesel Engines; 3.1 Introduction; 3.2 Valve Seat Wear 3.2.1 Design Aspects to Reduce Valve Seat Wear Life3.3 Shear Strain and Wear due to Relative Displacement; 3.4 Wear Model; 3.4.1 Wear Rate; 3.5 Finite Element Analysis; 3.6 Experiments, Results and Discussions; 3.6.1 Valve and Seat Insert of Existing Design; 3.6.2 Improved Valve and Seat Insert; 3.7 Summary; 3.8 Design Rule for Inlet Valve Seat Wear in High bmep Engines; References; 4 Wear of the Cam Follower and Rocker Toe; 4.1 Introduction; 4.2 Wear of Cam Follower Surfaces; 4.2.1 Wear Mechanism of the Cam Follower; 4.3 Typical Modes of; 4.4 Experiments on Cam Follower Wear 4.4.1 Follower Measurement4.5 Dynamics of the Valve Train System of the Pushrod Type; 4.5.1 Elastohydrodynamic and Transition of Boundary Lubrication; 4.5.2 Cam and Follower Dynamics; 4.6 Wear Model; 4.6.1 Wear Coefficient; 4.6.2 Valve Train Dynamics and Stress on the Follower; 4.6.3 Wear Depth; 4.7 Parametric Study; 4.7.1 Engine Speed; 4.7.2 Oil Film Thickness; 4.8 Wear of the Cast Iron Rocker Toe; 4.9 Summary; References; PART III LINER, PISTON AND PISTON RINGS; 5 Liner Wear: Wear of Roughness Peaks in Sparse Contact; 5.1 Introduction; 5.2 Surface Texture of Liners and Rings 5.2.1 Surface Finish
Sommario/riassunto	The critical parts of a heavy duty engine are theoretically designed for infinite life without mechanical fatigue failure. Yet the life of an engine is in reality determined by wear of the critical parts. Even if an engine is designed and built to have normal wear life, abnormal wear takes place either due to special working conditions or increased loading. Understanding abnormal and normal wear enables the engineer to control the external conditions leading to premature wear, or to design the critical parts that have longer wear life and hence lower costs. The literature on wear phenomenon r