Record Nr.	UNINA9910137484103321
Titolo	Chemical process retrofitting and revamping : techniques and applications / / edited by G.P. Rangaiah
Pubbl/distr/stampa	Chichester, England : , : Wiley, , 2016 ©2016
ISBN	1-119-01630-4 1-119-01629-0
Descrizione fisica	1 online resource (528 p.)
Disciplina	660
Soggetti	Chemical plants - Remodeling
	Chemical plants - Maintenance and repair
	Chemical plants - Equipment and supplies
Lingua di pubblicazione	Inglese
Formato	Materiale a stampa
Livello bibliografico	Monografia
Note generali	Description based upon print version of record.
Nota di bibliografia	Includes bibliographical references at the end of each chapters and index.
Nota di contenuto	Dedication; Title Page; Copyright; List of Contributors; Preface; Part I: Overview; Chapter 1: Introduction; 1.1 Chemical Process Plants; 1.2 Process Retrofitting and Revamping; 1.3 Stages in Process Retrofitting/Revamping Projects; 1.4 Conceptual Process Design for Process Retrofit/Revamp Projects; 1.5 Research and Development in Process Retrofit/Revamp; 1.6 Scope and Organization of this Book; 1.7 Conclusions; References; Chapter 2: Project Engineering and Management for Process Retrofitting and Revamping; 2.1 Introduction; 2.2 Key Differences between Revamp and Grassroots Designs 2.3 Revamp Design Methodology2.4 Project/Process Engineering and Management of Revamp Projects; 2.5 Key Elements of Project Management; 2.6 Revamp Options for Process Equipment; 2.7 Conclusions; Acronyms; References; Notes; Chapter 3: Process Safety in Revamp Projects; 3.1 Introduction; 3.2 Lessons from Past Process Safety Incidents; 3.3 Preliminary Hazard Review during Conceptual Design; 3.4 Process Hazard Analysis (PHA); 3.5 Revision of PSI and Operator Induction; 3.6 Pre-Start-up Safety Review (PSSR); 3.7 Management of Change (MOC); 3.8 Conclusions; Acronyms; Exercises; References; Notes

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Part II: Techniques for Retrofitting and RevampingChapter 4: Mathematical Modeling, Simulation and Optimization for Process Design: 4.1 Introduction: 4.2 Process Modeling and Model Solution: 4.3 Process Simulators and Aspen Custom Modeler; 4.4 Optimization Methods and Programs; 4.5 Interfacing a Process Simulator with Excel; 4.6 Application to Membrane Separation Process; 4.7 Conclusions; Acronyms; Appendix 4A: Implementation of Membrane Model in ACM; Appendix 4B: Interfacing of Aspen Plus v8.4 with Excel 2013; Appendix 4C: Interfacing of Aspen HYSYS v8.4 with Excel 2013: Exercises ReferencesChapter 5: Process Intensification in Process Retrofitting and Revamping; 5.1 Introduction; 5.2 Methods of Process Intensification; 5.3 Alternatives to Conventional Separators; 5.4 Alternatives to Stirred Tank Reactor (STR); 5.5 Process Integration; 5.6 Fundamental Issues of PI; 5.7 Future of PI; 5.8 Conclusions; Acknowledgement; Appendix 5A: Monographs, Reviews and Some Recent Papers; References; Chapter 6: Using Process Integration Technology to Retrofit Chemical Plants for Energy Conservation and Wastewater Minimization; 6.1 Introduction 6.2 Graphical Design Tools for Retrofitting Process for Energy Conservation by Designing Heat Exchange Networks6.3 Graphical Design Tools for Retrofitting Processes for Wastewater Reduction by Designing Water Recycle Networks: 6.4 Conclusions: Appendix 6A: Illustrating the Water Recycle Network Design Guidelines; Exercises; References; Chapter 7: Heat Exchanger Network Retrofitting: Alternative Solutions via Multi-objective Optimization for Industrial Implementation; 7.1 Introduction; 7.2 Heat Exchanger Networks; 7.3 **HEN Improvements** 7.4 MOO Method, HEN Model and Exchanger Reassignment Strategy