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3.5.4 Geometric Distribution3.5.5 Negative Binomial Distribution; 3.5.6 Hypergeometric Distribution; 3.6 Continuous Distributions; 3.6.1 Normal Distribution; 3.6.2 t Distribution; 3.6.3 Exponential Distribution; 3.6.4 Lognormal Distribution; 3.6.5 Weibull Distribution; 3.6.6 Extreme Value Distribution; 3.6.7 Gamma Distribution; 3.6.8 Chi-Square Distribution; 3.6.9 Truncated Normal Distribution; 3.6.10 Bivariate and Multivariate Normal Distributions; 3.6.11 F Distribution; 3.6.12 Beta Distribution; 3.6.13 Uniform Distribution; 3.7 Choice of Statistical Distribution; 3.8 Statistical Inference
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4.3 Control Charts: When to Use, Where to Use, How Many to Use4.4 Benefits from the Use of Control Charts; 4.5 Rational Subgroups; 4.6 Basic Statistical Aspects of Control Charts; 4.7 Illustrative Example; 4.7.1 R-Chart; 4.7.2 R-Chart with Probability Limits; 4.7.3 S-Chart; 4.7.4 S-Chart with Probability Limits; 4.7.5 S2-Chart; 4.7.6 X-Chart; 4.7.7 Recomputing Control Limits; 4.7.8 Applying Control Limits to Future Production; 4.7.9 Combining an X- and an S-Chart; 4.7.10 Standards for Control Charts; 4.7.11 Deleting Points; 4.7.12 Target Values; 4.8 Illustrative Example with Real Data
4.9 Determining the Point of a Parameter Change

Sommario/riassunto

Praise for the Second Edition ""As a comprehensive statistics reference book for quality improvement, it certainly is one of the best books available.""-Technometrics This new edition continues to provide the most current, proven statistical methods for quality control and quality improvement The use of quantitative methods offers numerous benefits in the fields of industry and business, both through identifying existing trouble spots and alerting management and technical personnel to potential problems. Statistical Methods for Quality Improve